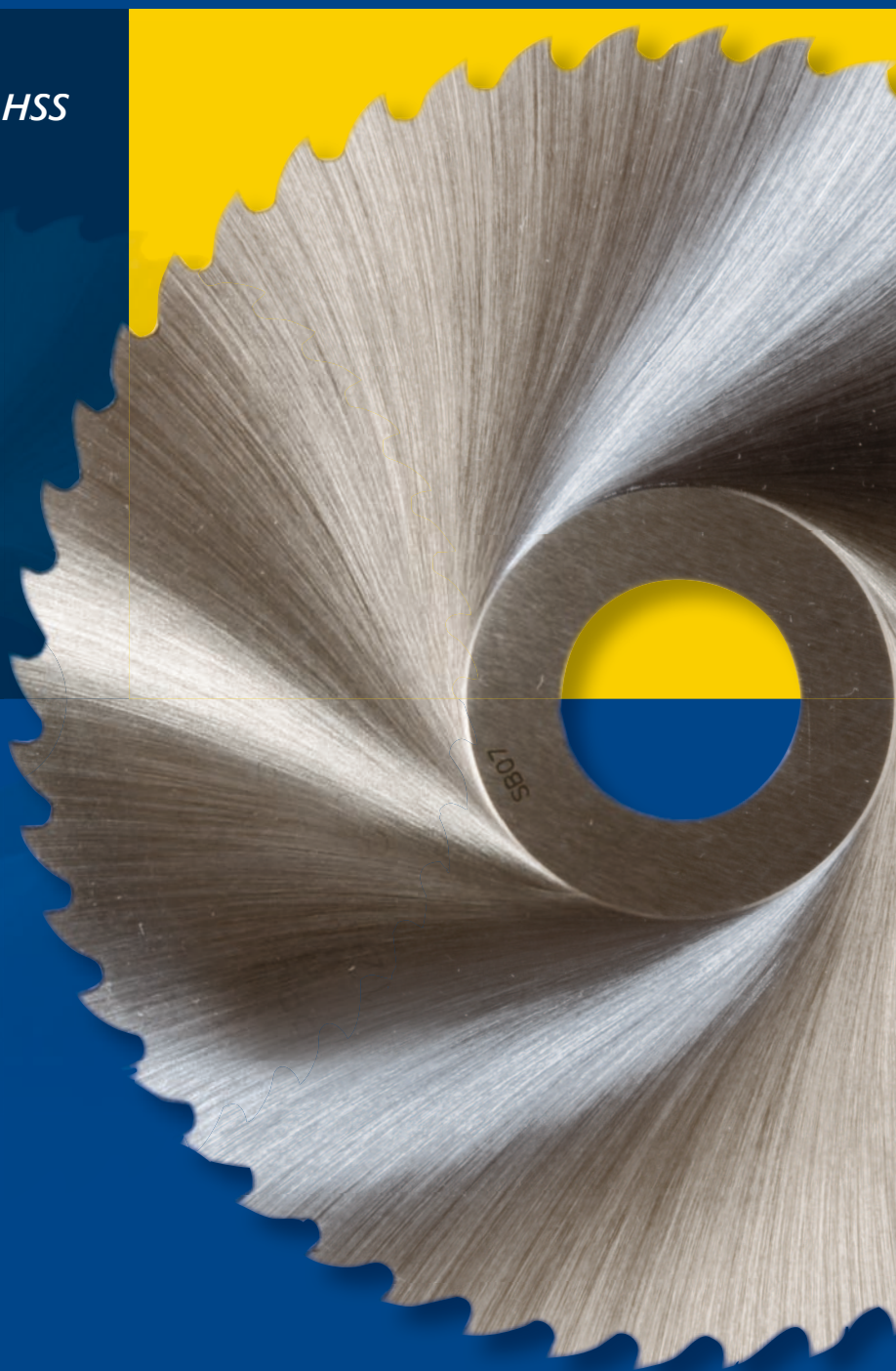


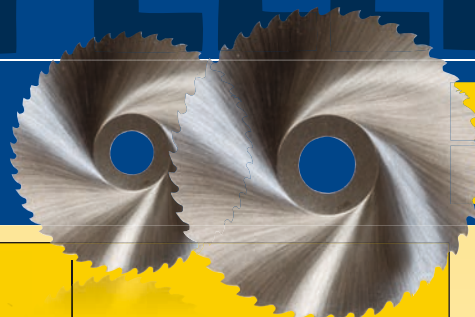
PROPELLER

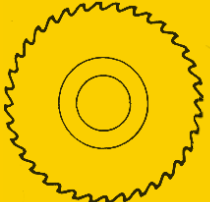
*SEGHE CIRCOLARI
IN METALLO DURO INTEGRALE E HSS*

2011



SEGHE CIRCOLARI IN METALLO DURO INTEGRALE E HSS

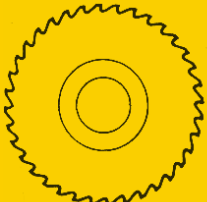


PROPELLER							
DIAMETRO	FORO	DENTATURA FINE		DENTATURA GROSSA			
		DIN1837		DIN1838			
		I6811	I6812	I6816	I6817		
		MD	HSS	MD	HSS		
12X0.2	5	48	-	16	-		
12X0.25	5	48	-	16	-		
12X0.3	5	48	-	16	-		
12X0.35	5	48	-	16	-		
12X0.4	5	48	-	16	-		
12X0.45	5	40	-	16	-		
12X0.5	5	40	-	16	-		
12X0.6	5	40	-	16	-		
12X0.7	5	40	-	16	-		
12X0.8	5	32	-	16	-		
12X0.9	5	32	-	16	-		
12X1	5	32	-	16	-		
12X1.1	5	32	-	16	-		
12X1.2	5	32	-	16	-		
12X1.3	5	32	-	16	-		
12X1.4	5	32	-	12	-		
12X1.5	5	32	-	12	-		
12X1.6	5	32	-	12	-		
12X1.7	5	24	-	12	-		
12X1.8	5	24	-	12	-		
12X1.9	5	24	-	12	-		
12X2	5	24	-	12	-		
12X2.5	5	24	-	12	-		
12X3	5	24	-	12	-		
12X4	5	20	-	12	-		
12X5	5	20	-	12	-		
12X6	5	20	-	12	-		
15X0.2	5	64	-	24	-		
15X0.25	5	64	-	24	-		
15X0.3	5	64	-	24	-		
15X0.35	5	64	-	24	-		

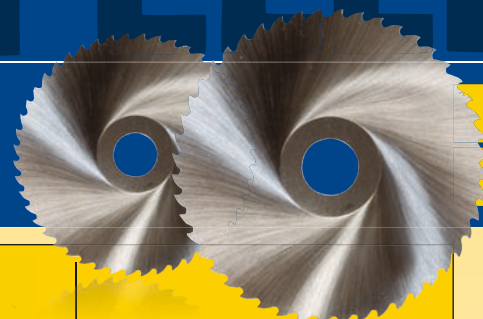


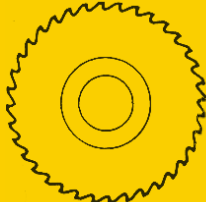
DENTATURA FINE DIN 1837

DENTATURA GROSSA DIN 1838

PROPELLER							
DIAMETRO	FORO	DENTATURA FINE		DENTATURA GROSSA			
		DIN1837		DIN1838			
		I6811	I6812	I6816	I6817		
		MD	HSS	MD	HSS		
15X0.4	5	64	-	24	-		
15X0.45	5	48	-	20	-		
15X0.5	5	48	-	20	-		
15X0.6	5	48	-	20	-		
15X0.7	5	48	-	20	-		
15X0.8	5	40	-	20	-		
15X0.9	5	40	-	16	-		
15X1	5	40	-	16	-		
15X1.1	5	40	-	16	-		
15X1.2	5	40	-	16	-		
15X1.3	5	40	-	16	-		
15X1.4	5	40	-	16	-		
15X1.5	5	40	-	16	-		
15X1.6	5	40	-	16	-		
15X1.7	5	28	-	16	-		
15X1.8	5	28	-	12	-		
15X1.9	5	28	-	12	-		
15X2	5	28	-	12	-		
15X2.5	5	28	-	12	-		
15X3	5	28	-	12	-		
15X4	5	24	-	12	-		
15X5	5	24	-	12	-		
15X6	5	24	-	12	-		
20X0.2	5	80	-	32	-		
20X0.25	5	64	-	32	-		
20X0.3	5	64	64	32	-		
20X0.35	5	64	-	32	-		
20X0.4	5	64	64	32	-		
20X0.45	5	48	-	24	-		
20X0.5	5	48	48	24	-		
20X0.6	5	48	48	24	-		

SEGHE CIRCOLARI IN METALLO DURO INTEGRALE E HSS

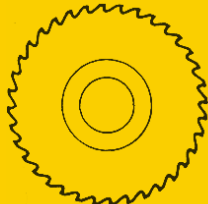


PROPELLER							
DIAMETRO	FORO	DENTATURA FINE		DENTATURA GROSSA			
		DIN1837		DIN1838			
		I6811	I6812	I6816	I6817		
		MD	HSS	MD	HSS		
20X0.7	5	48	-	24	-		
20X0.8	5	40	48	24	-		
20X0.9	5	40	-	20	-		
20X1	5	40	40	20	-		
20X1.1	5	40	-	20	-		
20X1.2	5	40	40	20	-		
20X1.3	5	40	-	20	-		
20X1.4	5	40	-	20	-		
20X1.5	5	40	-	20	-		
20X1.6	5	40	40	20	-		
20X1.7	5	32	-	20	-		
20X1.75	5	-	32 *	-	-		
20X1.8	5	32	-	16	-		
20X1.9	5	32	-	16	-		
20X2	5	32	32	16	-		
20X2.5	5	32	32	16	-		
20X3	5	32	32	16	-		
20X4	5	24	24	16	-		
20X5	5	24	24	16	-		
20X6	5	24	24*	16	-		
25X0.2	8	80	-	32	-		
25X0.25	8	80	-	32	-		
25X0.3	8	80	80	32	-		
25X0.35	8	64	-	32	-		
25X0.4	8	64	64	32	-		
25X0.45	8	64	-	24	-		
25X0.5	8	64	64	24	-		
25X0.6	8	64	64	24	-		
25X0.7	8	48	64	24	-		
25X0.8	8	48	48	24	-		
25X0.9	8	48	-	20	-		

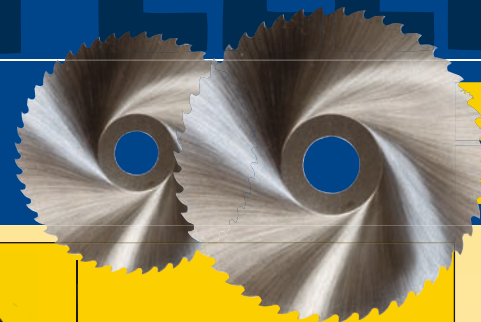


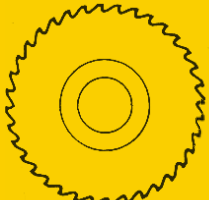
DENTATURA FINE DIN 1837

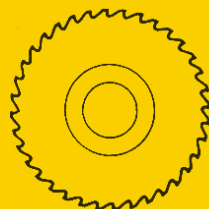
DENTATURA GROSSA DIN 1838

PROPELLER							
DIAMETRO	FORO	DENTATURA FINE		DENTATURA GROSSA			
		DIN1837		DIN1838			
		I6811	I6812	I6816	I6817		
		MD	HSS	MD	HSS		
25X1	8	48	48	20	-		
25X1.1	8	48	-	20	-		
25X1.2	8	48	48	20	-		
25X1.3	8	40	-	20	-		
25X1.4	8	40	-	20	-		
25X1.5	8	40	48	20	-		
25X1.6	8	40	40	20	-		
25X1.7	8	40	-	20	-		
25X1.8	8	40	-	16	-		
25X1.9	8	40	-	16	-		
25X2	8	40	40	16	-		
25X2.5	8	40	40	16	-		
25X3	8	32	32	16	-		
25X3.5	8	-	32	-	-		
25X4	8	32	32	16	-		
25X5	8	32	32	16	-		
25X6	8	32	32	16	-		
30X0.2	8	100	-	32	-		
30X0.25	8	100	-	32	-		
30X0.3	8	80	80	32	40		
30X0.35	8	80	-	32	-		
30X0.4	8	80	80	32	40		
30X0.45	8	80	-	24	-		
30X0.5	8	80	80	24	40		
30X0.6	8	64	64	24	40		
30X0.7	8	64	64	24	40		
30X0.8	8	64	64	24	40		
30X0.9	8	64	-	20	-		
30X1	8	64	64	20	40		
30X1.1	8	48	-	20	-		
30X1.2	8	48	48	20	32		

SEGHE CIRCOLARI IN METALLO DURO INTEGRALE E HSS

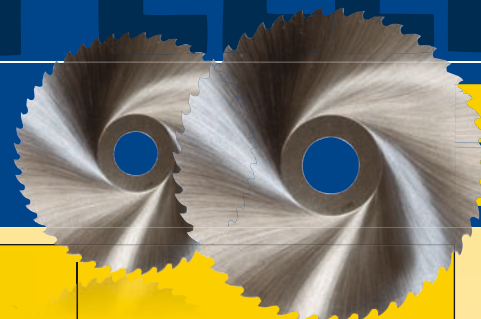


PROPELLER							
DIAMETRO	FORO	DENTATURA FINE		DENTATURA GROSSA			
		DIN1837		DIN1838			
		I6811	I6812	I6816	I6817		
		MD	HSS	MD	HSS		
30X1.3	8	48	-	20	-		
30X1.4	8	48	-	20	-		
30X1.5	8	48	48	20	32		
30X1.6	8	48	48	20	32		
30X1.7	8	48	-	20	-		
30X1.8	8	48	-	20	-		
30X1.9	8	48	-	20	-		
30X2	8	48	48	20	32		
30X2.5	8	40	40	20	24		
30X3	8	40	40	18	24		
30X3 .5	8	-	40	-	24		
30X4	8	40	40	18	24		
30X5	8	32	32	18	18		
30X6	8	32	32	18	18		
32X0.2	8	100	-	32	-		
32X0.25	8	100	-	32	-		
32X0.3	8	80	80	32	40		
32X0.35	8	80	-	32	-		
32X0.4	8	80	80	32	40		
32X0.45	8	80	-	24	-		
32X0.5	8	80	80	24	40		
32X0.6	8	64	64	24	40		
32X0.7	8	64	64	24	40		
32X0.8	8	64	64	24	40		
32X0.9	8	64	-	24	-		
32X1	8	64	64	24	40		
32X1.1	8	48	-	24	-		
32X1.2	8	48	48	24	32		
32X1.3	8	48	-	20	-		
32X1.4	8	48	-	20	-		
32X1.5	8	48	48	20	32		

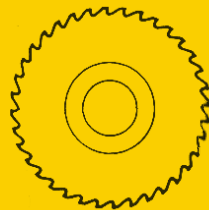
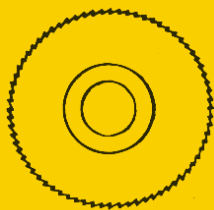
DENTATURA FINE DIN 1837**DENTATURA GROSSA DIN 1838****PROPELLER**

DIAMETRO	FORO	DENTATURA FINE		DENTATURA GROSSA			
		DIN1837		DIN1838			
		I6811	I6812	I6816	I6817		
		MD	HSS	MD	HSS		
32X1.6	8	48	48	20	32		
32X1.7	8	48	-	20	-		
32X1.8	8	48	-	20	-		
32X1.9	8	48	-	20	-		
32X2	8	48	48	20	32		
32X2.5	8	40	40	20	24		
32X3	8	40	40	20	24		
32X3.5	8	-	40	-	24		
32X4	8	40	40	18	24		
32X5	8	32	32	18	18		
32X6	8	32	32	18	18		
-	-	-	-	-	-		
40X0.2	10	128	-	48	-		
40X0.25	10	100	-	48	-		
40X0.3	10	100	100	48	44		
40X0.35	10	100	-	48	-		
40X0.4	10	100	100	48	44		
40X0.45	10	80	-	40	-		
40X0.5	10	80	80	40	44		
40X0.6	10	80	80	40	44		
40X0.7	10	80	80	40	44		
40X0.8	10	80	80	40	44		
40X0.9	10	64	-	32	-		
40X1	10	64	64	32	44		
40X1.1	10	64	-	32	-		
40X1.2	10	64	64	32	36		
40X1.3	10	64	-	32	-		
40X1.4	10	64	-	32	-		
40X1.5	10	64	64	32	36		
40X1.6	10	64	64	32	36		
40X1.7	10	48	-	32	-		

SEGHE CIRCOLARI IN METALLO DURO INTEGRALE E HSS



PROPELLER

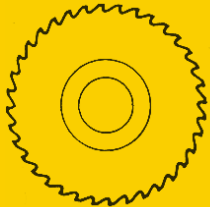


DIAMETRO	FORO	DENTATURA FINE		DENTATURA GROSSA			
		DIN1837		DIN1838			
		I6811	I6812	I6816	I6817		
		MD	HSS	MD	HSS		
40X1.8	10	48	-	24	-		
40X1.9	10	48	-	24	-		
40X2	10	48	48	24	36		
40X2.5	10	48	48	24	28		
40X3	10	48	48	24	28		
40X3.5	10	-	40	-	28		
40X4	10	40	40	20	28		
40X5	10	40	40	20	20		
40X6	10	40	40	20	20		
50X0.2	13	128	-	48	-		
50X0.25	13	128	-	48	-		
50X0.3	13	128	128	48	48		
50X0.35	13	100	-	48	-		
50X0.4	13	100	100	48	48		
50X0.45	13	100	-	48	-		
50X0.5	13	100	100	48	48		
50X0.6	13	100	100	48	48		
50X0.7	13	80	100	40	48		
50X0.8	13	80	80	40	40		
50X0.9	13	80	-	40	-		
50X1	13	80	80	40	40		
50X1.1	13	80	-	40	-		
50X1.2	13	80	80	40	40		
50X1.3	13	64	-	32	-		
50X1.4	13	64	-	32	-		
50X1.5	13	64	64	32	32		
50X1.6	13	64	64	32	32		
50X1.7	13	64	-	32	-		
50X1.8	13	64	-	32	-		
50X1.9	13	64	-	32	-		
50X2	13	64	64	32	32		

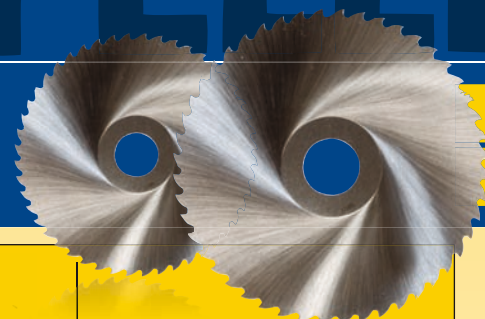


DENTATURA FINE DIN 1837

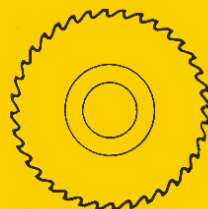
DENTATURA GROSSA DIN 1838

PROPELLER							
DIAMETRO	FORO	DENTATURA FINE		DENTATURA GROSSA			
		DIN1837		DIN1838			
		I6811	I6812	I6816	I6817		
		MD	HSS	MD	HSS		
50X2.5	13	64	64	32	32		
50X3	13	48	48	24	24		
50X3.5	13		48		24		
50X4	13	48	48	24	24		
50X5	13	48	48	24	24		
50X6	13	40	40	20	20		
63X0.2	16	160	-	64	-		
63X0.25	16	128	-	64	-		
63X0.3	16	128	128	64	-		
63X0.35	16	128	-	64	-		
63X0.4	16	128	128	64	64		
63X0.45	16	128	-	64	-		
63X0.5	16	128	128	64	64		
63X0.6	16	100	100	48	48		
63X0.7	16	100	100	48	48		
63X0.8	16	100	100	48	48		
63X0.9	16	100	-	48	-		
63X1	16	100	100	48	48		
63X1.1	16	80	-	40	-		
63X1.2	16	80	80	40	40		
63X1.3	16	80	-	40	-		
63X1.4	16	80	-	40	-		
63X1.5	16	80	80	40	40		
63X1.6	16	80	80	40	40		
63X1.7	16	80	-	40	-		
63X1.8	16	80	-	40	-		
63X1.9	16	80	-	40	-		
63X2	16	80	80	40	40		
63X2.5	16	80	64	32	32		
63X3	16	64	64	32	32		
63X3.5	16	-	64	-	32		

SEGHE CIRCOLARI IN METALLO DURO INTEGRALE E HSS



PROPELLER

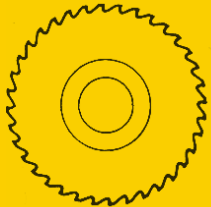


DIAMETRO	FORO	DENTATURA FINE		DENTATURA GROSSA			
		DIN1837		DIN1838			
		I6811	I6812	I6816	I6817		
		MD	HSS	MD	HSS		
63X4	16	64	64	32	32		
63X5	16	48	48	24	24		
63X6	16	48	48	24	24		
70X0.25	16	160	-	64	-		
70X0.3	16	160	-	64	-		
70X0.35	16	160	-	64	-		
70X0.4	16	128	-	64	-		
70X0.45	16	128	-	64	-		
70X0.5	16	128	-	64	-		
70X0.6	16	100	-	48	64*		
70X0.7	16	100	-	48	-		
70X0.8	16	100	-	48	-		
70X0.9	16	100	-	48	-		
70X1	16	100	-	48	-		
70X1.1	16	80	-	40	-		
70X1.2	16	80	-	40	-		
70X1.3	16	80	-	40	-		
70X1.4	16	80	-	40	-		
70X1.5	16	80	-	40	-		
70X1.6	16	80	-	40	-		
70X1.7	16	80	-	40	-		
70X1.8	16	80	-	40	-		
70X1.9	16	80	-	40	-		
70X2	16	80	-	40	-		
70X2.5	16	64	-	32	-		
70X3	16	64	-	32	-		
70X4	16	64	-	32	-		
70X5	16	64	-	24	-		
70X6	16	64	-	24	-		
80X0.25	22	160	-	64	-		

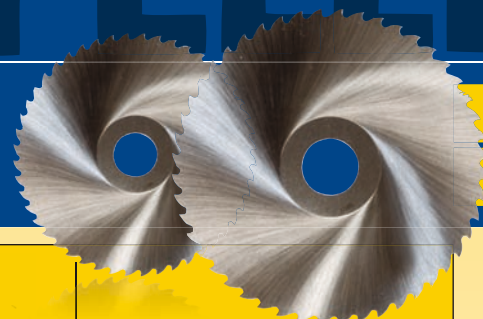


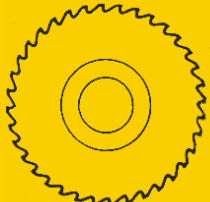
DENTATURA FINE DIN 1837

DENTATURA GROSSA DIN 1838

PROPELLER							
DIAMETRO	FORO	DENTATURA FINE		DENTATURA GROSSA			
		DIN1837		DIN1838			
		I6811	I6812	I6816	I6817		
		MD	HSS	MD	HSS		
80X0.3	22	160	160	64	80		
80X0.35	22	160	-	64	-		
80X0.4	22	160	160	64	80		
80X0.45	22	128	-	64	-		
80X0.5	22	128	128	64	64		
80X0.6	22	128	128	64	64		
80X0.7	22	128	128	64	64		
80X0.8	22	128	128	64	64		
80X0.9	22	100	-	64	-		
80X1	22	100	100	64	48		
80X1.1	22	100	-	48	-		
80X1.2	22	100	100	48	48		
80X1.3	22	100	-	48	-		
80X1.4	22	100	-	48	-		
80X1.5	22	100	100	48	48		
80X1.6	22	100	100	48	48		
80X1.7	22	80	-	40	-		
80X1.8	22	80	-	40	-		
80X1.9	22	80	-	40	-		
80X2	22	80	80	40	40		
80X2.5	22	80	80	40	40		
80X3	22	80	80	40	40		
80X3.5	22	-	80	-	40		
80X4	22	64	64	32	32		
80X5	22	64	64	32	32		
80X6	22	64	64	32	32		
100X0.4	22	160	-	80	-		
100X0.45	22	160	-	80	-		
100X0.5	22	160	160	80	100		
100X0.6	22	160	160	80	80		
100X0.7	22	128	128	64	64		

SEGHE CIRCOLARI IN METALLO DURO INTEGRALE E HSS

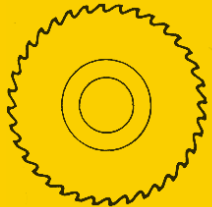


PROPELLER							
DIAMETRO	FORO	DENTATURA FINE		DENTATURA GROSSA			
		DIN1837		DIN1838			
		I6811	I6812	I6816	I6817		
		MD	HSS	MD	HSS		
100X0.8	22	128	128	64	64		
100X0.9	22	128	-	64	-		
100X1	22	128	128	64	64		
100X1.1	22	128	-	64	-		
100X1.2	22	128	128	64	64		
100X1.3	22	100	-	48	-		
100X1.4	22	100	-	48	-		
100X1.5	22	100	128	48	64		
100X1.6	22	100	100	48	48		
100X1.7	22	100	-	48	-		
100X1.8	22	100	-	48	-		
100X1.9	22	100	-	48	-		
100X2	22	100	100	48	48		
100X2.5	22	100	100	48	48		
100X3	22	100	80	40	40		
100X3.5	22	-	80	-	40		
100X4	22	80	80	40	40		
100X5	22	80	80	40	40		
100X6	22	64	64	32	32		
125X0.4	22	160	-	-	-		
125X0.45	22	160	-	-	-		
125X0.5	22	160	-	80	-		
125X0.6	22	160	-	80	80		
125X0.7	22	160	160	80	80		
125X0.8	22	160	160	80	80		
125X0.9	22	160	-	80	-		
125X1	22	160	160	80	80		
125X1.1	22	128	-	64	-		
125X1.2	22	128	128	64	80		
125X1.3	22	128	-	64	-		
125X1.4	22	128	-	64	-		

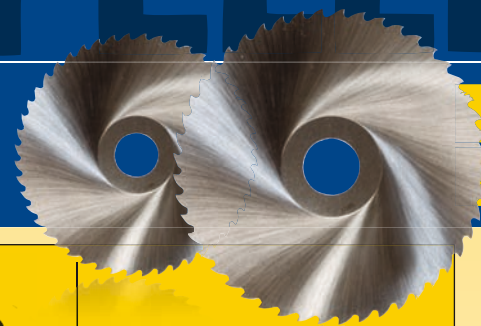


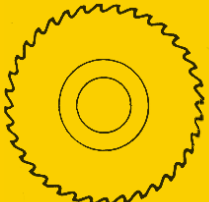
DENTATURA FINE DIN 1837

DENTATURA GROSSA DIN 1838

PROPELLER							
DIAMETRO	FORO	DENTATURA FINE		DENTATURA GROSSA			
		DIN1837		DIN1838			
		I6811	I6812	I6816	I6817		
		MD	HSS	MD	HSS		
125X1.5	22	128	128	64	64		
125X1.6	22	128	128	64	64		
125X1.7	22	128	-	64	-		
125X1.8	22	128	-	64	-		
125X1.9	22	128	-	64	-		
125X2	22	128	128	64	64		
125X2.5	22	100	100	48	48		
125X3	22	100	100	48	48		
125X3.5	22	-	100	-	48		
125X4	22	100	100	48	48		
125X5	22	80	80	40	40		
125X6	22	80	80	40	40		
150X0.7	32	150	-	80	-		
150X0.8	32	150	-	80	-		
150X0.9	32	150	-	80	-		
150X1	32	150	160	80	100		
150X1.1	32	150	-	80	-		
150X1.2	32	150	160	80	100		
150X1.3	32	150	-	80	-		
150X1.4	32	150	-	80	-		
150X1.5	32	150	160	80	100		
150X1.6	32	150	160	64	80		
150X1.7	32	128	-	64	-		
150X1.8	32	128	-	64	-		
150X1.9	32	128	-	64	-		
150X2	32	128	128	64	80		
150X2.5	32	128	128	64	80		
150X3	32	128	128	64	64		
150X3,5	32	-	128	-	64		
150X4	32	100	100	64	64		
150X5	32	100	80	48	64		

SEGHE CIRCOLARI IN METALLO DURO INTEGRALE E HSS

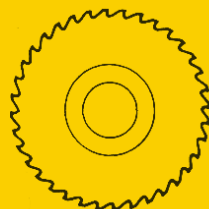


PROPELLER							
DIAMETRO	FORO	DENTATURA FINE		DENTATURA GROSSA			
		DIN1837		DIN1838			
		I6811	I6812	I6816	I6817		
		MD	HSS	MD	HSS		
150X6	32	100	80	48	48		
160X0.8	32	160	-	80	80*		
160X0.9	32	160	-	80	-		
160X1	32	160	160	80	80		
160X1.1	32	160	-	80	-		
160X1.2	32	160	160	80	80		
160X1.3	32	160	-	80	-		
160X1.4	32	160	-	80	-		
160X1.5	32	160	160	80	80		
160X1.6	32	160	160	80	80		
160X1.7	32	160	-	80	-		
160X1.8	32	128	-	80	-		
160X1.9	32	128	-	80	-		
160X2	32	128	128	64	64		
160X2.5	32	128	128	64	64		
160X3	32	128	128	64	64		
160X3.5	32	-	128	-	64		
160X4	32	100	100	64	48		
160X5	32	100	100	64	48		
160X6	32	100	100	48	48		
175X1	32	-	160	-	100		
175X1.2	32	-	160	-	100		
175X1.5	32	-	160	-	100		
175X1.6	32	-	160	-	100		
175X2	32	-	128	-	80		
175X2.5	32	-	128	-	80		
175X3	32	-	128	-	80		
175X3.5	32	-	128	-	64		
175X4	32	-	128	-	64		
175X5	32	-	100	-	64		

DENTATURA FINE DIN 1837

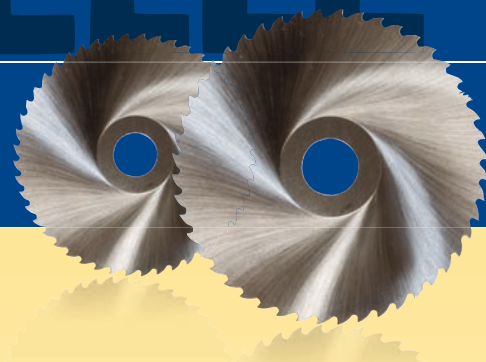
DENTATURA GROSSA DIN 1838

PROPELLER

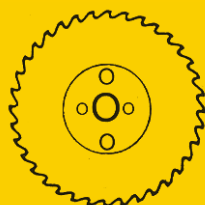


DIAMETRO	FORO	DENTATURA FINE		DENTATURA GROSSA			
		DIN1837		DIN1838			
		I6811	I6812	I6816	I6817		
		MD	HSS	MD	HSS		
175X6	32	-	100	-	48		
200X1	32	-	200	-	100		
200X1.2	32	200	200	100	100		
200X1.3	32	200	-	100	-		
200X1.4	32	200	-	80	-		
200X1.5	32	200	200	80	100		
200X1.6	32	160	160	80	80		
200X1.7	32	160	-	80	-		
200X1.8	32	160	-	80	-		
200X1.9	32	160	-	80	-		
200X2	32	160	160	80	80		
200X2.5	32	160	160	80	80		
200X3	32	128	128	64	64		
200X3.5	32	-	128	-	64		
200X4	32	128	128	64	64		
200X5	32	128	128	64	64		
200X6	32	128	100	64	48		
250X1.5	32	-	200	-	128		
250X1.6	32	-	200	-	100		
250X2	32	200	200	100	100		
250X2.5	32	160	160	80	80		
250X3	32	160	160	80	80		
250X3.5	32	-	160	-	80		
250X4	32	160	160	80	80		
250X5	32	128	128	80	64		
250X6	32	128	128	80	64		
315X2.5	40	-	200	-	100		
315X3	40	-	200	-	100		
315X4	40	-	160	-	80		
315X5	40	-	160	-	80		
315X6	40	-	160	-	80		

SEGHE CIRCOLARI PER TRONCATRICI HSS I 6800



PROPELLER BLACK I 6800



DIAMETRO	FORO	NR.DENTI	
200X1.8	32	130	
200X1.8	32	200	
225X2	32	140	
225x2	32	220	
250x2	32	128	
250x2	32	160	
250x2	32	200	
250x2	32	260	
275x2	32	140	
275x2	32	220	
300x2.5	32	160	
300x2.5	32	180	
300x2.5	32	220	
300x2.5	32	300	
315x2.5	32	160	
315x2.5	32	220	
350x2.5*	32	180	
350x2.5*	32	220	

*A richiesta foro 40



PARAMETRI CONSIGLIATI >>

SEGHE CIRCOLARI IN METALLO DURO
SEGHE CIRCOLARI IN HSS



PARAMETRI CONSIGLIATI

SEGHE CIRCOLARI IN METATATLO DURO

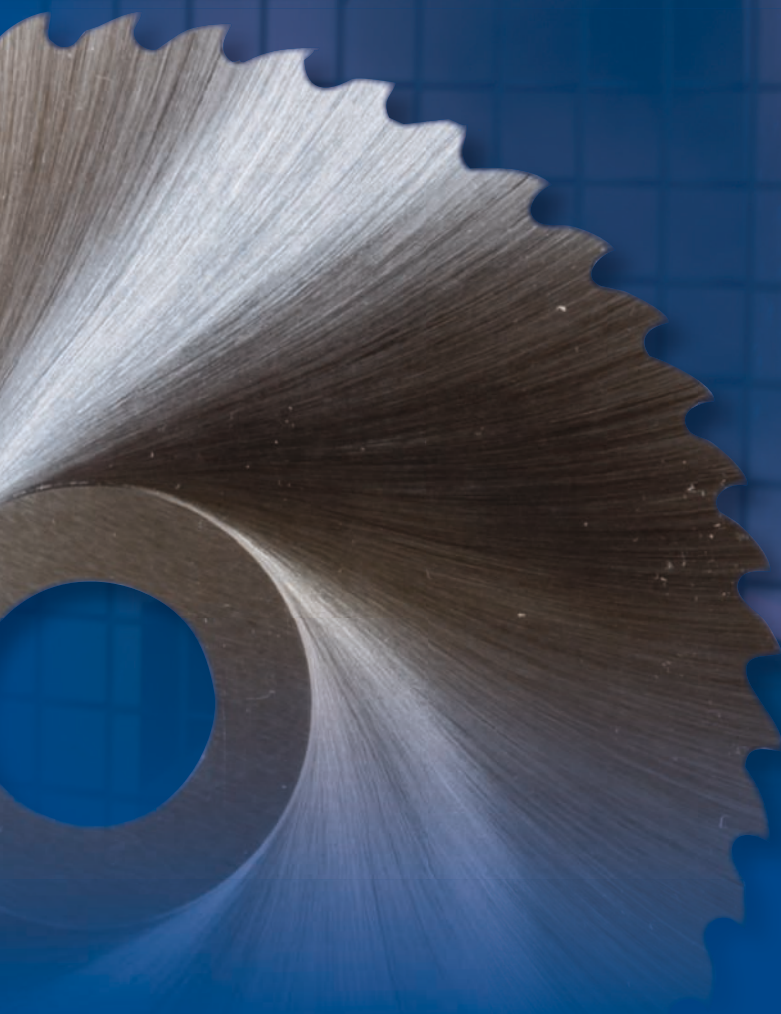
MATERIALE DA LAVORARE	VELOCITA' DI TAGLIO Vt (m/min)	LUBRIFICAZIONE CONSIGLIATA
Acciaio 500 N/mm ²	120 - 200	EMULSIONE - OLIO
Acciaio 800 N/mm ²	100 - 150	EMULSIONE - OLIO
Acciaio 1000 N/mm ²	60 - 120	EMULSIONE - OLIO
Acciaio legato 1000 N/mm ²	30 - 60	EMULSIONE - OLIO
Acciaio legato 1400 N/mm ²	20 - 40	EMULSIONE - OLIO
Acciaio inossidabile	80 - 160	EMULSIONE - OLIO
Ghisa malleabile	30 - 80	OLIO - SECCO - ARIA COMPRESSA
Ghisa nodulare	40 - 90	OLIO - SECCO - ARIA COMPRESSA
Ghisa grigia	50 - 150	OLIO - SECCO - ARIA COMPRESSA
Bronzo	150 - 250	OLIO - SECCO - ARIA COMPRESSA
Ottone	200 - 700	EMULSIONE - SECCO
Rame	150 - 800	EMULSIONE - SECCO
Alluminio	450 - 1200	EMULSIONE
Zinco	200 - 350	EMULSIONE
Titanio	20 - 60	OLIO SPECIFICO
Plastica dura	100 - 250	ARIA COMPRESSA
Termoplastica	70 - 220	ARIA COMPRESSA

Avanzamento compreso tra 0,001 - 0,05 per dente in relazione al rapporto diametro fresa / spessore / profondità

SEGHE CIRCOLARI IN HSS

MATERIALE DA LAVORARE	VELOCITA' DI TAGLIO Vt (m/min)	LUBRIFICAZIONE CONSIGLIATA
Acciaio 500 N/mm ²	35 - 50	EMULSIONE - OLIO
Acciaio 800 N/mm ²	18 - 35	EMULSIONE - OLIO
Acciaio 1000 N/mm ²	15 - 25	EMULSIONE - OLIO
Acciaio legato 1000 N/mm ²	8 - 18	EMULSIONE - OLIO
Acciaio legato 1400 N/mm ²	7 - 15	EMULSIONE - OLIO
Acciaio inossidabile	15 - 25	EMULSIONE - OLIO
Ghisa malleabile	18 - 35	OLIO - SECCO - ARIA COMPRESSA
Ghisa nodulare	25 - 35	OLIO - SECCO - ARIA COMPRESSA
Ghisa grigia	35 - 60	OLIO - SECCO - ARIA COMPRESSA
Bronzo	70 - 110	OLIO - SECCO - ARIA COMPRESSA
Ottone	150 - 400	EMULSIONE - SECCO
Rame	80 - 400	EMULSIONE - SECCO
Alluminio	400 - 800	EMULSIONE
Zinco	80 - 200	EMULSIONE
Titanio	8 - 20	OLIO SPECIFICO
Plastica dura	80 - 200	ARIA COMPRESSA
Termoplastica	60 - 150	ARIA COMPRESSA

Avanzamento compreso tra 0,001 - 0,05 per dente in relazione al rapporto diametro fresa / spessore / profondità



PRECISIONE ASSOLUTA.
PROPELLER